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#27 Using Flat Washers For Engine Flex Plate Install On 275-1200 P/U's

There has been recent issues with flex plates cracking at the point where the bolt head contacts the plate. We are now requiring that flat washers be installed also so that there is a better contact to the flex plate. The bolts below work on 275 P/U's to 1200 P/U's.



The bolts we have decided to use are the below sizes. Always make sure the length is correct for your application.

1. **8 each:** ½"-13 X 1 ¼" Hex Head Cap Screw GR 8 Zinc/Yellow
2. **8 each:** ½" F436 Structural Washers Zinc/Yellow

The bolts are torqued at 105 Lbs. Ft.

You must always use Red Loctite on the bolts when assembled.

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